



Technical Data Sheet: CarbonX™ Carbon Fiber ezPC Polycarbonate 3D Printing Filament

Physical Properties	Standard	Unit	Typical Value
Density	ISO 1183	g/cc	1.36

Mechanical Properties	Standard	Unit	Typical Value
Tensile Strength, Break	ISO 527	MPa	73
Tensile Modulus	ISO 527	MPa	6980
Tensile Elongation, Break	ISO 527	%	2.1
Flexural Strength	ISO 178	MPa	85
Flexural Modulus	ISO 178	MPa	6540

Thermal Properties	Standard	Unit	Typical Value
Glass Transition Temperature (Tg)	DSC	°C	127
Deflection Temperature at 0.45 MPa (66psi)	ISO 75	°C	119

Electrical Property	Standard	Unit	Typical Value
Surface Resistance	ASTM D257	Ohm/sq	>10 ⁹

Printed Specimen Conditions
Printer: Open Source FDM/FFF
Nozzle: 0.4mm
Layer Height: 0.25mm
Infill: 100%, +/- 45°
Extrusion Temp: 275°C
Bed Temp: 95°C
Specimen Orientation: XY Flat