BONDTECH

HOW TO

Install DDG V2 on Ultimaker 2+ & 3

Difficulty	***Medium***
Steps	***16***
Time Required	***10 to 15 min***
Sections	***1***

PRODUCT PAGE

INSTRUCTIONS GUIDE

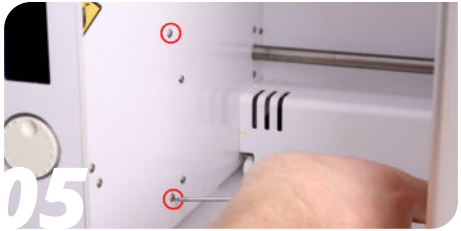
This guide is designed to be a reference manual for how to do install DDG V2 on Ultimaker 2+ & 3. Follow the instructions below or, if you prefer to watch a YouTube video with the same instructions, use the provided link below or the YouTube icon to the right:
https://youtu.be/5605wXJkcdQ

Remove the collet clip.

Push down on the collet and pull the bowden tube out.

Remove the top and bottom screw using a 2mm hex driver.

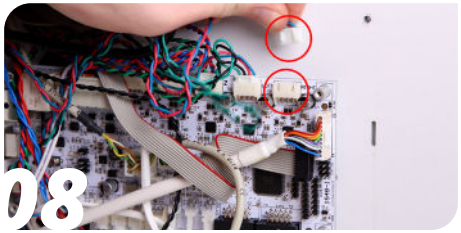
Disconnect the flow control wire, if present on your printer.



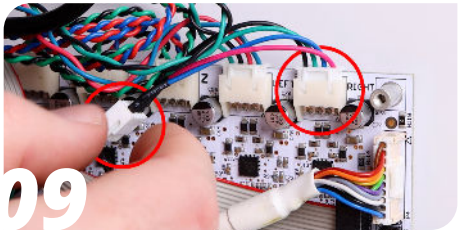
Remove these two screws using a 2mm hex driver.

Turn the printer around in order to access the bottom.

Remove the electronics compartment cover.



Disconnect the connector for the extruder you are replacing.



Add our adapter cable to the extruder connector and connect it to the board.

Reinstall the electronics compartment cover.

Turn the printer back around again.

Add the two screws previously removed and tighten them back down again, holding the nylock nuts against the electronics compartment cover.

Add the top and bottom screw and tighten them.

Add the bowden tube to the extruder.

Attach the collet clip and you're done!

HOW TO GET HELP

We are available to help you with any questions or issues you may have. Simply go to our website where you can access our customer support and send us your questions or follow the provided link:

https://www.bondtech.se/contact/#tab_technical-support-requests

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