

## **TECHNICAL DATA SHEET**

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Our PLA Wood is a blend that contains 40% wood fibres and 60% biobased PLA. The finished print smells, feels and looks like wood, and is very easy to post-process with a fine sandpaper for excellent results. You might get the feeling that you enter a wood workshop instead of your printer room while printing this material.

Revision

Product
PLA WOOD

|                       |                                                                                | STANDARD                     | UNIT            | TYPICAL VALUE |
|-----------------------|--------------------------------------------------------------------------------|------------------------------|-----------------|---------------|
| PHYSICAL PROPERTIES   | Density                                                                        | ISO 527                      | g/cc            | 1.15          |
| MECHANICAL PROPERTIES | Tensile Strength, Break Tensile Modulus                                        | ISO 527                      | MPa<br>MPa      | 46<br>2950    |
|                       | Tensile Elongation, Break  Flexural Strength  Flexural Modulus                 | ISO 527<br>ISO 178<br>ISO178 | %<br>MPa<br>MPa | 10<br>3008    |
|                       |                                                                                |                              |                 |               |
| THERMAL PROPERTIES    | Glass Transition Temperature (Tg)  Deflection Temperature at 0.45  MPa (66psi) | DSC<br>ISO 75                | °C              | 55-60<br>55   |
|                       | Wil d (00p3i)                                                                  |                              |                 |               |
|                       |                                                                                |                              |                 |               |
|                       |                                                                                |                              |                 |               |

DATE ISSUED DISCLAIMER

MONTH

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PAC

1 2 3 4 5 6 7 8 9 10 **11** 12 13 14 15 16 17

18 19 20 21 22 23 24 25 26 27 28 29 30 31

YEAR

2019 2020 **2021** 

The technical data contained on this data sheet should not be used to establish specifications limits or used alone as the basis of design. The data provided is not intended to substitute any testing that may be required to determine fitness for any specific use.

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